

PRINTING		
Printing technology:	Fused Filament Fabrication (FFF)	
Build volume:	30 x 20 x 44 cm	
Layer resolution:	50 micron (with 0.25 mm nozzle)	
Position precision:	X,Y: 4 micron; Z: 2 micron	
Filament diameter:	1.75 mm	
Nozzle diameter:	0.25-0.8 mm	
Print speed:	50-200 mm/s	
Wireless connection:	802.1b/g/n	
Power consumption:	cca. 220W	
PHYSICAL DIMENSIONS		
Frame dimensions:	X: 48.8 cm Y: 36 cm Z: 64 cm	
Shipping box:	X: 60 cm Y: 46 cm Z: 76 cm	
Weight:	21,1 kg	
Shipping weight:	27 kg	
TEMPERATURE		
Ambient temperature:	15-32 °C	
Storage temperature:	0-32 °C	
Operating nozzle temperature:	180-260 °C	
Operating heated build plate temperature:	50-110°C	
SOFTWARE		
Software package:	CraftWare	
File types:	OBJ/STL/CWPRJ	
Supports:	Windows 7 and above, OS X and Linux	